

## Rock Tamers RT230 Exhaust Outlet Instructions

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- 2 – Rock Tamers Exhaust Accessory polished stainless steel A-Side rings
- 2 – Rock Tamers Exhaust Accessory black powder-coated B-Side screens
- 4 – Stainless machine screws
- 1 - Chisel

### USE FOR:

Works with Rock Tamers System to create an outlet for exhaust

Highly polished, durable solution for exhaust outlets

### INSTRUCTIONS:

1. With the Mudflaps installed on the vehicle, locate the desired locations for the Rock Tamers® Exhaust Outlets
2. Using the included guide and a pencil or chalk, carefully mark the Mudflaps by tracing a circle onto the Mudflaps
3. Prepare the Mudflaps for removal by first removing the Flap Retainer Bolts, then loosening the Flap Clamp Bolts
4. Slide the Flap Clamps with attached Mudflaps off of the Flap Support Rods (NOTE: make note of position before removal!)
5. Place the Mudflap on a solid, flat surface with the marked side up (IMPORTANT: Place a scrap piece of wood under the Mudflap to avoid damaging the Chisel and surface underneath!)
6. Using the included Chisel and a hammer, carefully cut a hole in the Mudflap, following the circle markings. Dispose of the cut-out material
7. Place the black powder-coated B-Side over the hole on the side of the Mudflap that faces the vehicle
8. Align the polished stainless steel A-Side with the B-Side, making sure that the screw holes are aligned (NOTE: The A-Side should be on the smooth side of the Mudflap)
9. Using 4 of the included stainless steel machine screws, attach the A-Side to the B-Side (NOTE: Be careful not to over-tighten!)
10. Certain vehicles require only 1 Rock Tamers® Exhaust Outlet. Repeat Steps 5 through 9 on the other Mudflap if needed
11. Slide the Flap Clamps with attached Mudflaps over the Flap Support Rods, with the black powder-coated B-Side facing the vehicle
12. Align the small hole in the Flap Clamp with the desired flap adjustment hole in the Support Rod, replace the Flap Retainer Bolt (repeat on other Mudflap)
13. Tighten the 5 Flap Clamp Bolts to 30 in-lbs torque. Repeat steps 11 through 13 on the other flap.